

Date: Friday, 04/04/2008 7:44:11 AM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: MOUNTING PLATE		
Job Number	38319			Part Number	: D2482		
Estimate Number	10598			Drawing Number	: D2482 REV A1		
P.O. Number	:			Project Number	: N/A		
This Issue	04/04/2008	S.O. No.	:	Drawing Revision	: A1		
Prsht Rev.	: NC			Material	:		
First Issue	02/04/2008	Type	PURCHASED PARTS	Due Date	14/04/2008	Qty:	20
Previous Run	:			Um:	Each		
Written By	<u>JLM 04-04</u>						
Checked & Approved By							
Comment	Est.	B	05.07.07	Now purchased KJ/JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 .063 Sheet
Comment: Qty.: 0.0200 sf(s)/Unit Total : 0.4000 sf(s) 304/316 .063 Sheet Batch: <u>107513 B 8-4-4</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2482 Dwg Rev: <u>A</u> <u>B 8-4-4</u> Prog Rev: <u>A1</u> 2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>B 8-4-4</u>		
4.0	QC8	SECOND CHECK
		 <i>coated</i>
Comment: SECOND CHECK <u>08/04/07 X48</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <i>49x</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>34</u> <u>8/4/1</u> <u>56</u>		

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/08
JG

Comment: FINAL INSPECTION/W/O RELEASE

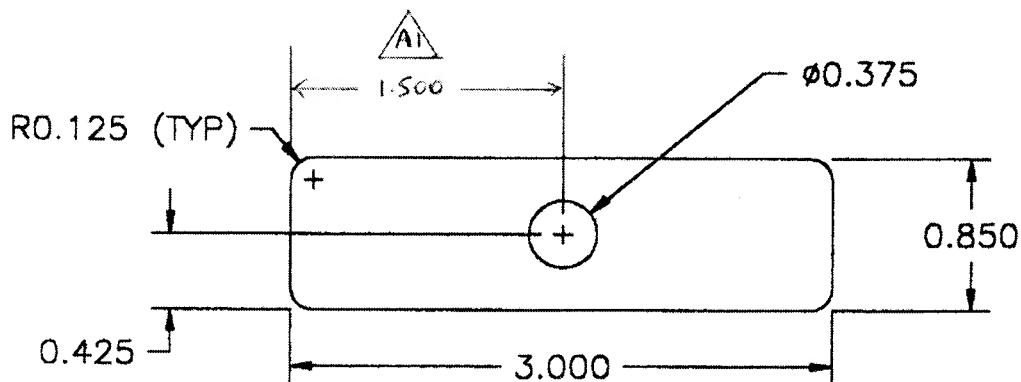
Job Completion



U 08/04/08

DART

DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2482
DATE 96:05:14		REV. A SHEET 1 OF 1
		SCALE 1:1
A1 <i>#1P</i> 02.04.30		ADD 1500 DIMENSION AND NOTES 2 + 3

RELEASED
96/10/02 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35379

NOTES:

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART AND 0.02 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

DART AEROSPACE LTD	Work Order:	3839
Description: MOUNTING PLATE	Part Number:	D2482
Inspection Dwg: D2482	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	TP	Audited by:	C	Prototype Approval:	N
Date:	8-4-07	Date:	08/04/07	Date:	07

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

10